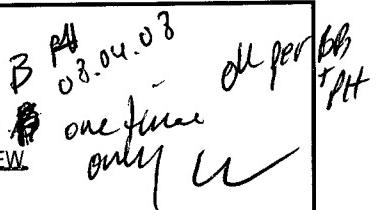


Date: Monday, 31/03/2008 2:46:36 PM
 User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: WEBBING						
Job Number	: 38258			Part Number	: D3320041						
Estimate Number	: 10755			Drawing Number	: D3320 UNDER REVIEW						
P.O. Number	:			Project Number	: N/A						
This Issue	: 31/03/2008	S.O. No.	:	Drawing Revision	: A						
Prsht Rev.	: NC			Material	:						
First Issue	: / /	Type	: PURCHASED PARTS	Due Date	: 07/04/2008			Qty:	2	Um:	Each
Previous Run	: 38177										
Written By	:										
Checked & Approved By	:										
Comment	: Est: A 05.02.09 New Issue KJ/JLM										

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	PG	PURCHASING	
		Comment: PURCHASING Issue P/O: <u>6031</u> Fabricate D3320-041 as per Dwg D3320 Possible Supplier: Aerotex or Tulmar Material release note is required	 <i>C 20810 3131</i> <i>(2)</i>
2.0	D3320041P	Webbing	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s) Webbing	
3.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1 Recieve & Inspect for Transit Damage Ensure Material Release Note is attached	 <i>C 20810 80</i>
4.0	QC6	DIMENSIONAL CHECK	 <i>C 20810 80 X2</i>
5.0	PACKAGING 1	PACKAGING RESOURCE #1	 <i>C 20810 80 X2</i>
		Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>ST478</u>	 <i>C 20810 80 X2</i>

Date: Monday, 31/03/2008 2:46:36 PM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: WEBBING

Job Number: 38258

Part Number: D3320041

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



08/04/10 AJ

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion

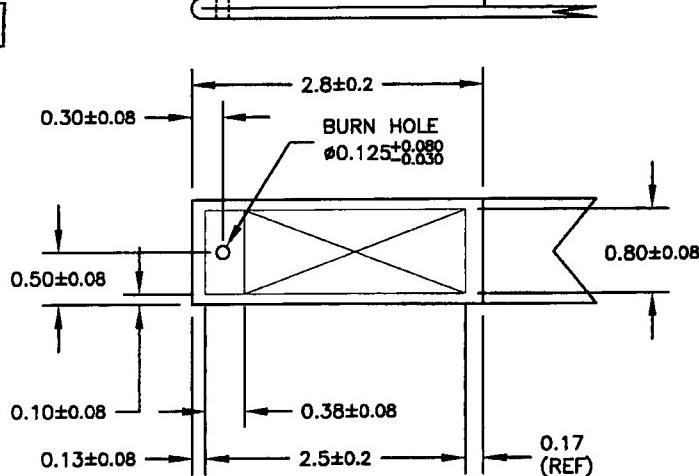
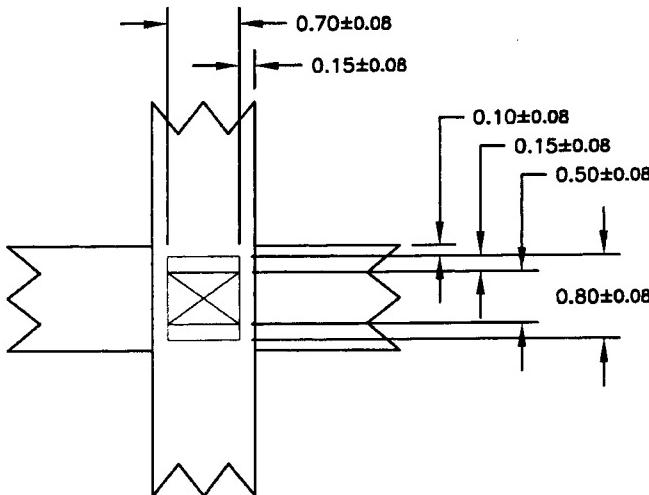


mf 08-04-09

✓

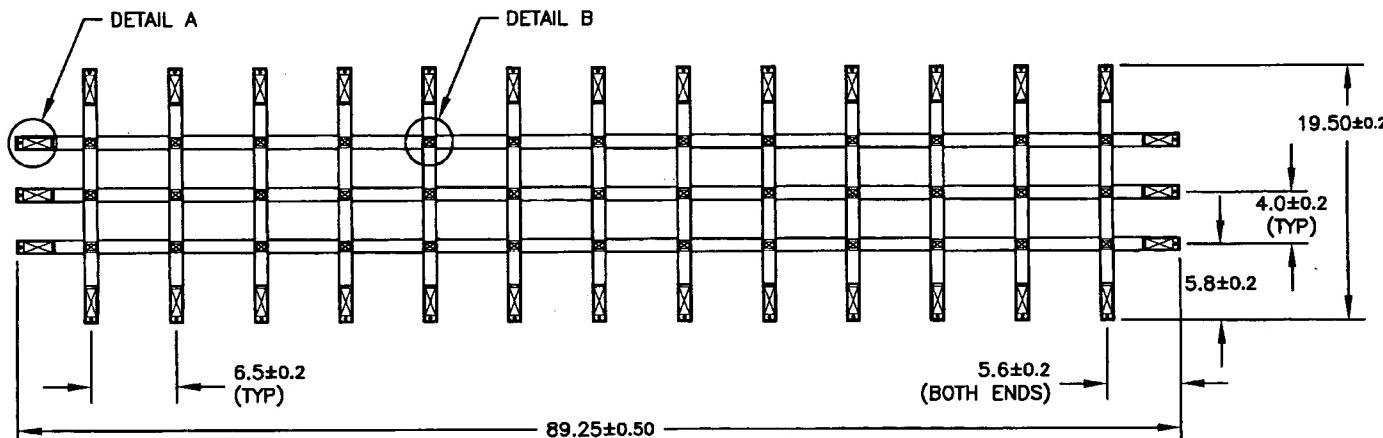
DART

DESIGN <i>PH</i>	DRAWN BY <i>B</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>LE</i>	APPROVED <i>H</i>	DRAWING NO. D3320	REV. B SHEET 2 OF 2
DATE 07.05.29		TITLE WEBBING	SCALE NTS

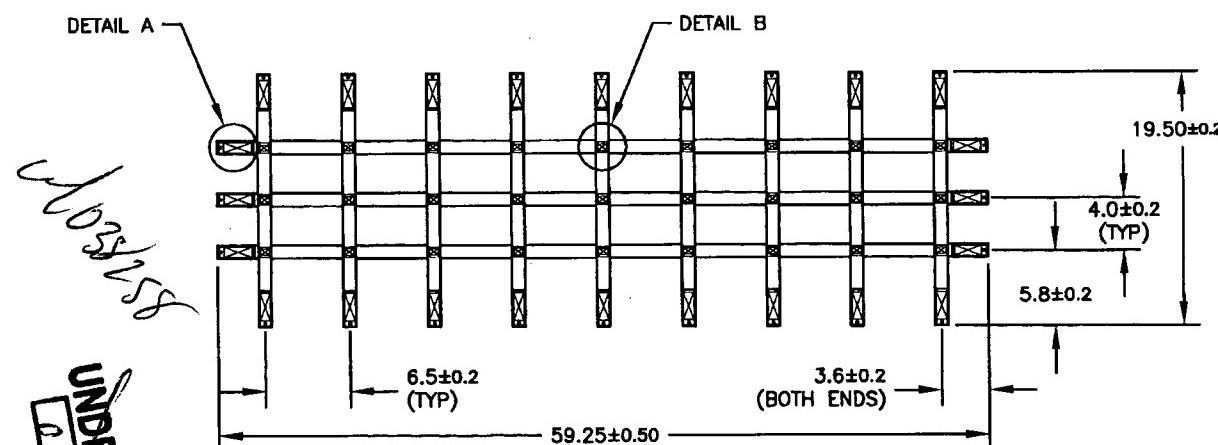
RELEASED07.07.19 *[Signature]***DETAIL A**
TYPICAL WEBBING TERMINATION DETAIL**UNDER REVIEW**
*03.03.05 R&B**03.04.08*
W/0 38058**DETAIL B**
TYPICAL WEBBING INTERSECTION STITCH DETAIL

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DART

D3320-041 WEBBING



D3320-043 WEBBING

07.05.29
04.09.28
07.05.29
RELEASED
07.07.19
REVIEWED
07.05.29
04.09.28
07.05.29
REvised TOLERANCE AND REFORMAT

DESIGN #	DRAWN BY [Signature]	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D3320
DATE 07.05.29	DATE 04.09.28	TITLE WEBBING
B	B	REV. B SHEET 1 OF 2 1:13 SCALE

- NOTES:**
- 1) WEBBING MATERIAL: NYLON, MIL-W-4088K, TYPE II, CLASS 1A, COLOR RED.
 - 2) NYLON THREAD TO BE USED FOR ALL SEAMS CONFORMING TO V-T-295 TYPE II, CLASS A, SIZE F, COLOR RED.
 - 3) STITCH PATTERNS TO CONFORM TO DETAILS A AND B.
 - 4) ALL STITCHING TO BE MACHINE STITCHED IN ACCORDANCE WITH ASTM D6193 TYPE 301, 8-10 STITCHES PER INCH, MINIMUM 0.5" BACK STITCH.
 - 5) HOT CUT WEBBING ENDS TO PREVENT FRAYING.
 - 6) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.
 - 7) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED.

PACKING SLIP

TULMAR

Tulmar Safety Systems Inc.
1123 Cameron Street
Hawkesbury, ON K6A 2B8 CA
Tel: 613-632-1282
Fax: 613-632-2030
MID : CATULSAF1123HAW
email: info@tulmar.com

Bill No:

Dart Aerospace
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7. Canada

COPY

Packing Slip No.

28636

Ship Date

3-Apr-08

Ship To:

Dart Aerospace
1270 Aberdeen Street
Buyer: L Lacelle
Tel: 613-632-1053
Hawkesbury, ON K6A 1K7. Canada
613-632-9577

Order No.	Order Date	Customer No.	Sales Rep.	Release Note No.
21167	1-Apr-08	CDART100	Barney Bangs	R92-28636
Customer PO Number		Ship Via	PPD/COL	
00006031		Pick-Up		
Item No.	Qty.	UOM	Qty Shipped/Returned	Qty Backordered
Description				

8426-001 2 EA 2

Webbing Ass'y, Red/89.25" long x 19.5" Wide
Drawing No: D3320 (P/N D3320-041)
DWG Rev: C PRELIM

Comments: Rev B
RUSH ORDER!

Lot No: BATCH0000000004 Qty: 2

Tony Seguin

RELEASE NOTE

TULMAR

Tulmar Safety Systems Inc.
1123 Cameron Street
Hawkesbury, ON K6A 2B8 CA
Tel: 613-632-1282
Fax: 613-632-2030
MID : CATULSAF1123HAW
www.tulmar.com
email: info@tulmar.com

Bill No:

Dart Aerospace
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7. Canada

COPY

Release Note No.
R92-28636

Ship Date

3-Apr-08

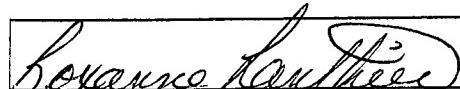
Ship To:

Dart Aerospace
1270 Aberdeen Street
Buyer: L Lacelle
Tel: 613-632-1053
Hawkesbury, ON K6A 1K7. Canada
613-632-9577

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Webbing Ass'y, Red/89.25" long x 19.5" Wide			
Drawing No: D3320 (P/N D3320-041)			
DWG Rev: C PRELIM			
Comments: Rev B			
RUSH ORDER!			
Lot No: BATCH0000000004	Qty: 2		

If any questions or concerns, please contact QA Manager @ 613-632-1282 ext. 245.

This release note is a Certificate of Conformance and I hereby certify that the items listed hereon have been inspected, tested and conform to all specifications and requirements detailed in the contract or purchase order. Objective evidence to support this release note is on file, and can be made available upon request.



Authorized Inspector

04/03/2008

Date